

Date: Monday, 3/19/2007 4:38:03 PM
 User: Kim Johnston

Process Sheet

| | | | | | | | |
|-----------------------|---|----------|------------------|-------------------------------|----------------|---------------|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : BUSHING | | | |
| Job Number | : 31298 | | | | | | |
| Estimate Number | : 10725 | | | | | | |
| P.O. Number | : N/A | | Part Number | : D2652 | | | |
| This Issue | : 3/19/2007 | S.O. No. | : JIA | | Drawing Number | : D2652 REV A | |
| Prsht Rev. | : NC | | Project Number | : N/A | | | |
| First Issue | : N/A | | Drawing Revision | : A | | | |
| Previous Run | : 31068 | | Material | : N/A | | | |
| Written By | | | Due Date | : 3/30/2007 Qty: 300 Um: Each | | | |
| Checked & Approved By | | | | | | | |
| Comment | : Est Rev:B 02.06.13 Now machined in house. | | NG | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : | |
|---------|-----------------------|--|-------------------|
| 1.0 | M303R0500 | 303 Round Bar 0.500" | |
| | | Comment: Qty.: 0.0578 f(s)/Unit Total : 17.3250 f(s) +1 parts of 17" scrap. Material: 303 ss .500" Round Bar (M303R0500) Batch: M102447 | |
| 2.0 | HARDINGE | HARDINGE CNC LATHE SMALL | |
| | | Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652 | |
| | 2-Deburr | | J.F / 8F 07/03/26 |
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE | |
| | | Comment: INSPECT PARTS AS THEY COME OFF MACHINE | J.F / 8F 07/03/26 |
| 4.0 | QC8 | SECOND CHECK | |
| | | Comment: SECOND CHECK | Cr 07/03/29 X 300 |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 | |
| | | Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ | PO 7/3/20 (300) |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/04/04
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 3/19/2007 4:38:03 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 31298

Part Number: D2652

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(305)

Comment: FINAL INSPECTION/W/O RELEASE

3/19/04/04

Job Completion



U 3/19/04/04

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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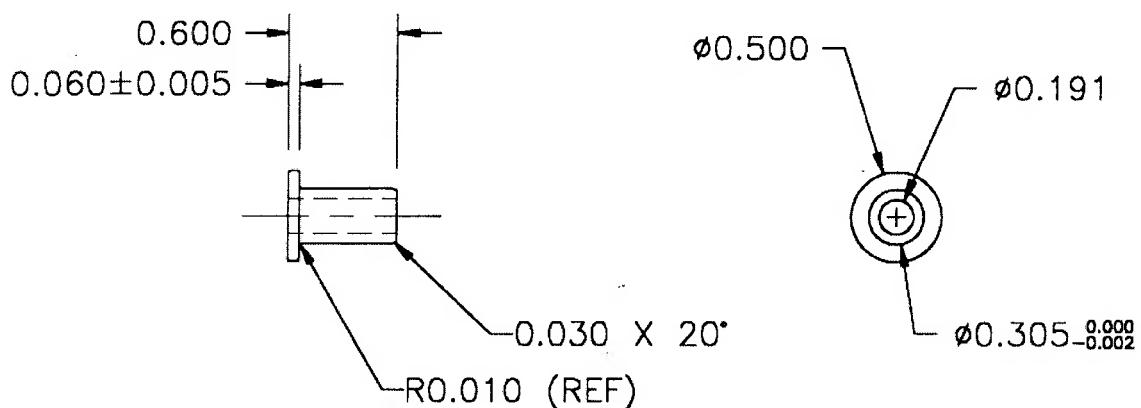
NOTE: Date & initial all entries



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| | | |
|----------------------|------------------------|---|
| DESIGN <i>DMY</i> | DRAWN BY <i>DDY</i> | DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA |
| CHECKED <i>B</i> | APPROVED <i>DDY</i> | DRAWING NO. D2652 |
| DATE 97:03:25 | TITLE BUSHING | REV. A SHEET 1 OF 1 SCALE 1:1 |

RELEASED
97/04/25 DS



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE

SHOP COPY
RETURN TO
ENGINEERING
NOTED
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31298

| | | |
|---------------------------------|--------------|-------------|
| DART AEROSPACE LTD | Work Order: | 31298 |
| Description: Crosstube Assembly | Part Number: | P2652 |
| Inspection Dwg: | Rev: A | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

| Measured by: | J.F. | Audited by: |  | Prototype Approval: | N/A |
|--------------|----------|-------------|---|---------------------|----------|
| Date: | 07/03/28 | Date: | 07-03-28 | Date: | N/A |
| Rev | Date | Change | | Revised by | Approved |
| A | | New Issue | | KJ/JLM | |